## RIVA Yamaha 2024+ FX,GP & VX (1.9L) Free Flow Exhaust Kit









Part Number: RY16200 NEW

Applications: All 2024 & Newer Yamaha FX, GP & VX 1.9L Models

Availability: January 2026

The RIVA Free Flow Exhaust Kit replaces the restrictive sound suppression system located between the waterbox and hull exit on your watercraft. Improves engine performance by reducing back pressure and delivers an awesome exhaust tone. Constructed of heavy-duty high-temp silicone material for maximum reliability. Includes aluminum coupler tube with bead-rolled ends and detailed installation instructions.

Fits all 2024 & newer FX, GP & VX models equipped with 1.9L engines.

- Deeper exhaust tone sounds awesome!
- Improved performance with reduced back pressure.
- Constructed of heavy-duty, high-temp silicone material.
- Easy installation!

## RIVA Yamaha 1.8/1.9L Driveline Coupler Tool









Part Number: RY30040-DCT NEW

Applications: For use with RIVA Yamaha 1.8/1.9L Billet Driveline Coupler Kit (RY3040-BDC)

Availability: NOW!

The RIVA Yamaha 1.8/1.9L Driveline Coupler Tool is a purpose built tool that enables you to easily install and remove our Yamaha 1.8/1.9L Billet Driveline Coupler Kit. Specialized tool features a custom fabricated, heavy-duty plate with integrated offset 1/2" drive adapter that is secured to an OEM Kawasaki coupler wrench. Included Kawasaki dampener is modified to allow use of a Yamaha Crankshaft Holder Tool simultaneously.

- Heavy-duty, offset 1/2" drive adapter plate
- Designed specifically for RIVA Yamaha 1.8/1.9L Billet Driveline Coupler Kit
- Includes hollow OEM Kawasaki dampener
- Made in USA

## RIVA Yamaha 2025+ JetBlaster Seat Covers





Part Number: RY5-210-1 NEW

Applications: All 2025 & Newer Yamaha JetBlaster 2up

Models

Availability: NOW!

The ultimate racing and recreation covers for your 2025+ Yamaha JetBlaster 2up Watercraft. RIVA Racing seat covers are handmade in the USA with the finest materials including Ballistic Nylons, Ultra-Grade Marine Vinyl, and proprietary Non-Slip Traction Material.

### **Key Features:**

- Handmade in the USA
- Ultra-Grade Marine Material
- Proprietary Non-Slip Traction Material
- Black with Silver Stitching





Part Number: RY5-215-1 NEW

Applications: All 2025 & Newer Yamaha JetBlaster 3up

Models

Availability: NOW!

The ultimate racing and recreation covers for your 2025+ Yamaha JetBlaster 3up Watercraft. RIVA Racing seat covers are handmade in the USA with the finest materials including Ballistic Nylons, Ultra-Grade Marine Vinyl, and proprietary Non-Slip Traction Material.

- Handmade in the USA
- Ultra-Grade Marine Material
- Proprietary Non-Slip Traction Material
- Black with Silver Stitching

# RIVA Yamaha 2021+ VX Seat Covers





Part Number: RY5-140-1 NEW

Applications: All 2021 & Newer Yamaha VX, VX Deluxe

& VX-C Models

Availability: NOW!

The ultimate racing and recreation covers for your 2021+ Yamaha VX, VX Deluxe & VX-C Watercraft. RIVA Racing seat covers are handmade in the USA with the finest materials including Ballistic Nylons, Ultra-Grade Marine Vinyl, and proprietary Non-Slip Traction Material.

### **Key Features:**

- Handmade in the USA
- Ultra-Grade Marine Material
- Proprietary Non-Slip Traction Material
- Black with Silver Stitching





Part Number: RY5-140C-1 NEW

Applications: All 2021 & Newer VX Cruiser & VX Limited

Models

**Availability:** *NOW!* 

The ultimate racing and recreation covers for your 2021+ Yamaha VX Cruiser & VX Limited Watercraft. RIVA Racing seat covers are handmade in the USA with the finest materials including Ballistic Nylons, Ultra-Grade Marine Vinyl, and proprietary Non-Slip Traction Material.

- Handmade in the USA
- Ultra-Grade Marine Material
- Proprietary Non-Slip Traction Material
- Black with Silver Stitching

## RIVA/Wet Sounds Yamaha 2022+ FX Audio Upgrade Installation Kit







Shown with FX Audio System (sold separately)

Part Number: F5G-U81AC-V0-0B NEW

Applications: All 2022 & Newer Yamaha FX Models without Factory Audio

Availability: NOW!

The Audio Upgrade Installation Kit enables you to easily add the RIVA/Wet Sounds FX Audio System to any 2022 & newer FX model not equipped with factory audio. Kit includes necessary wiring harnesses, OEM audio control pad and detailed installation instructions. Does not include or require OEM Microphone Accessory (F5G-U827A-00-00).

NOTE: Required RIVA/Wet Sounds FX Audio System (RY11170-AS) sold separately.

# Yamaha 2020+ Original Wear Rings



Part Number:

6HH-R1337-00-00

**Applications:** 

2020+ 155mm

**Availability:** 

NOW!

Part Number: 6GN-R1337-00-00 Applications: 2020+ 160mm Availability:

NOW!

New Yamaha original stainless steel wear ring for 2020 & newer WaveRunner models equipped with one-piece jet pump housing. Restores tight tolerance when original component is worn or damaged.

**NOTE:** Yamaha recommends replacing o-rings that secure wear ring in place.

160mm O-ring (3 per wear ring) 93211-70800

155mm O-ring (2 per wear ring) 93211-65801

## RIVA Sea-Doo 2022+ 'Modified' OEM Ride Plate



**Part Number:** 

RS21190-M NEW

**Applications:** 

2022+ Sea-Doo RXP

**Availability:** 

NOW!

**Part Number:** 

RS21220-M NEW

**Applications:** 

2022+ Sea-Doo RXT/GTX

**Availability:** 

NOW!

The RIVA Racing 'Modified' OEM Ride Plate is a new, original ride plate that we precision machine inhouse to correct a casting variance (unfavorable planing angle) that inhibits top speed gains on modified 2022 & newer Sea-Doo RXT & GTX models. Through extensive testing we identified a favorable planing angle that will enable your modified craft to achieve expected higher top speeds. This modified OEM ride plate saves downtime by eliminating the need to ship your original ride plate out for our RIVA Sea-Doo OEM Ride Plate Modification Service.

# RIVA/ARP Sea-Doo 4-TEC Crankcase Main Stud Kit







Part Number: RS10850-CMSK NEW

Applications: All Sea-Doo 215/230/255/260/300 Engines

Availability: NOW!

Our ultra high-strength crankcase main stud kit is essential equipment when upgrading internal components on your high boost Sea-Doo engine. Precision machined from premium grade 8740 alloy and heat treated to exacting tolerances, these studs dramatically increase reliability & ease of maintenance.

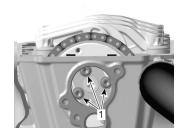
### **Key Features:**

- Superior material & heat treat process provide 10X better fatigue strength than OEM bolts.
- Studs provide improved alignment of crankshaft for increased reliability and ease of maintenance.
- More accurate & consistent torque loading provides a more uniform clamping force on crankshaft.

**NOTE:** For use with Sea-Doo 215/230/255/260/300 engines only.

# RIVA/ARP Sea-Doo 4-TEC Cam Gear Bolt Kit





Part Number: RS19050-CGB NEW

Applications: All Sea-Doo 1503 & 1630 4-TEC Engines

Availability: NOW!

The RIVA/ARP Sea-Doo Pro-Series Cam Gear Bolt Upgrade Kit is a high-strength bolt kit that directly replaces the OEM cam gear bolts on modified Sea-Doo 1503 & 1630 4-TEC engines. Superior materials and design improve durability under high stress conditions. An essential upgrade for reliable performance! Sold as a set of 3.

# RIVA Sea-Doo 325 Intake Manifold Bushing & Seal Kit









Part Number: RS12220-IBSK NEW Applications: All Sea-Doo 325hp Engines

Availability: NOW!

This essential upgrade eliminates the common boost leak issues on 325hp Sea-Doo engines. The original bushing and seal design is often the cause of boost leaks between the intake manifold and cylinder head. These boost leaks reduce performance and can even trigger a fault code (P2282) when more severe. Our kit includes precision-machined aluminum bushings that provide correct clamping force along with new manifold seals specific for this application. Easy installation ensures peak performance for stock and modified craft.

- Precision machined aluminum bushings
- Upgraded individual gaskets
- Improved clamping/sealing of manifold to cylinder head
- Easy to install

## RIVA Sea-Doo 2025+ GTX Limited 325 iDF Delete Kit



Part Number: RS30230-IDFDK NEW

Applications: 2025 & Newer Sea-Doo GTX Limited 325

Availability: NOW!

The RIVA Racing Sea-Doo iDF Delete Kit directly replaces the iDF system which is prone to premature failure on modified craft operated above 8,500rpm. Complete kit is composed of OEM engine & driveline components, backdating them to non-iDF specification for improved reliability. This allows for modifications beyond RIVA Stage 2 and reduced mechanical drag on the driveline for increased performance.

### **Required Specialty Tools:**

PTO Sleeve Remover/Installer: 529036554

Water Pump Impeller Tool: 950-187
Crankshaft Locking Tool: 529036553
Driveshaft C-clip Remover: 529036026
Water Pump Shaft Tool: 529035823

Oetiker Pliers: 14100118

NOTE: Installation should be performed by a certified Sea-Doo dealer or highly experienced mechanic that is familiar with Sea-Doo watercraft. Requires "deactivating" iDF function through BRP Dealer Diagnostic System (BUDS) or Maptuner X with Tuning License (contact jesusg@rivaracing.com).

## RIVA Sea-Doo 2025+ RXT-X 325 Pro-Series Steering System - Black







Part Number: RS20230-BK NEW

Applications: 2025 & Newer Sea-Doo RXT-X 325

Availability: NOW!

The ultimate race proven steering system for your 2025 & newer Sea-Doo RXT-X 325! Steering shaft is constructed of aircraft grade billet aluminum tubing for maximum strength & rigidity. Directly replaces plastic system with a stronger unit delivering a precision feel and improved dependability. Bulletproof bar clamp accepts our RIVA 'PRO-BAR' handlebars. Includes all necessary installation hardware and instructions.

### **Key Features:**

- Billet aluminum construction delivers superior strength & rigidity.
- Accepts RIVA 'PRO-BAR' handlebars.
- Billet aluminum steering arm features adjustable "quick-turn" settings.
- Cutting-edge race styling.
- · Anodized to prevent corrosion.

### **Required Add-ons:**

- RIVA 'PRO-BAR' Handlebars (30")
- ODI Grips

### **Recommended Add-ons:**

- RIVA Billet iControl Levers
- RIVA ODI Grip End Cap & Clamp Kit

# RIVA/Wet Sounds Sea-Doo Audio Amplifier Upgrade



Part Number: RS11120-A200 NEW

Applications: 2018 & Newer Sea-Doo Models Equipped with RIVA/Wet Sounds Audio Upgrade Kit

Availability: TBD

### **Key Features:**

200 watt output (100w per channel).

- Direct replacement for OEM amplifier.
- Plug-n-play waterproof connectors.
- Advanced Digital Signal Processing (DSP) for optimized sound quality.
- Designed to work with RIVA/Wet Sounds Audio Upgrade Kit (RS11120-AUK).
- Easy installation.

NOTE: Required RIVA/Wet Sounds Audio Upgrade Kit (RS11120-AUK) sold separately.

## RIVA Sea-Doo 2024+ GTR-X 300 Seat Cover







Part Number: RS5-250-1 NEW

Applications: 2024 & Newer Sea-Doo GTR-X 300

Availability: NOW!

### **Key Features:**

The ultimate racing and recreation covers for 2024+ Sea-Doo GTR-X 300 models. These covers are handmade in the USA with the finest materials including Ballistic Nylons, Ultra-Grade Marine Vinyl, and proprietary Non-Slip Traction Material. Available in a variety of colors to match your watercraft's paint and graphics scheme.

- Handmade in the USA
- Ultra-Grade Marine Material
- Proprietary Non-Slip Traction Material
- Black with Silver Stitching

# RIVA Sea-Doo 2024+ Spark Seat Covers







NOW!





Part Number:

RS5-202-1 NEW

Applications:

Sea-Doo Spark 2up

Availability:

NOW!





Part Number:

RS5-205-1 NEW

Applications:

Sea-Doo Spark 3up (All)

Availability:

NOW!

The ultimate racing and recreation covers for 2024+ Sea-Doo Spark models. These covers are handmade in the USA with the finest materials including Ballistic Nylons, Ultra-Grade Marine Vinyl, and proprietary Non-Slip Traction Material. Available in a variety of colors to match your watercraft's paint and graphics scheme.

- Handmade in the USA
- Ultra-Grade Marine Material
- Proprietary Non-Slip Traction Material
- Black with Silver Stitching

## RIVA Sea-Doo 2024+ GTR-X 300 Stage 1 Kit





Part Number: RS-RPM-GTRX300-24-1 NEW

**Applications:** 2024 & Newer Sea-Doo GTR-X 300

**Availability:** NOW!

### **Performance Data**

Stock (USA) | 68 MPH @ 7750 RPM Stock (INT'L) | 70 MPH @ 8000 RPM Stage 1 | 72 MPH @ 8100 RPM

Our Stage 1 modification delivers a huge performance gain with no additional parts required! Expect awesome acceleration and increase in top speed. Requires use of fresh premium pump fuel  $(91^{\circ}93 \text{ octane})$ .

**The Maptuner Nano Bundle delivers instant plug-in horsepower!** Includes everything you need to connect to and reflash your watercraft's ECU in one complete package.

Flash your vehicle's ECU for more power, monitor and log critical engine data, read & clear error codes all from your smartphone! This revolutionary app based device is controlled with your phone via wireless Bluetooth connection. Intuitive & easy to use with a few simple steps!

There is no limit to the number of vehicles or tunes you can reflash with the Nano. Simply purchase one tuning license for each vehicle that you would like to program. This gives you access to RIVA's world famous Tuning Library along with unmatched technical support. Easily switch between performance tunes and then back to stock settings if you wish.

#### **Features and Benefits:**

- Wireless Bluetooth connectivity to Android or iOS smartphone.
- Switch between performance tunes quickly & easily.
- Restore stock tune settings if you wish.
- Allows reading & clearing fault codes and throttle reset.
- Includes live monitoring & data logging of critical engine data.
- Access to our World Famous Tuning Library.

FOR COMPETITION USE ONLY. KIT NOT FOR USE ON POLLUTION CONTROLLED VEHICLES.

# RIVA Kawasaki Ultra Pro-Series 2.0 Sponson Kit





Part Number: RK26130 NEW

Applications: All Kawasaki Ultra 310/300/260/250/LX Models

Availability: Late December

ALL-NEW fin & backing plate design deliver dramatically improved handling & straight line stability. Race-proven updates include new stepped fins for unmatched control. Stepped backing plates allow a higher trim level for more top speed. Bulletproof mounting system utilizes aluminum fin inserts for maximum strength and backing plates precision machined from high-strength billet aluminum that is anodized to prevent corrosion. Sponson depth and forward/aft position are fully adjustable enabling you to precisely control the amount of influence they have on the craft. Easy bolton installation uses original mounting points on hull. Includes all necessary hardware and installation instructions.

- New fin & backing plate design
- Improved handling and straight line stability
- Depth and forward/aft adjustability
- Billet backing plates
- Easy bolt-on installation
- Race proven design
- Race proven design